

Mam/Sir,

Reference CSIO/2024/MSI/0201224/03

Dt. 20.02.2024

It is requested that following fabrication work may pl be displayed on CSIO web page for queries

Interested fabricator submit their EOI/Quotation/items upto date **26.2.2024**

- 1 Fabrication of Tooling set, for Silicon Gasket size 130.5x231.2x17mm with Polish and 40 Nos.  
Sample of Gaskets
  
- 2 SILICON GASKETS OF FOLLOWING SIZES
  - i. FLAT GASKET Thickness=2.4 Width=3mm ID=119.9,Ø221 OD=126.8,Ø=228
  - ii. Elliptical 'O' Ring ID=125.8,Ø 226.4 OD=131.8, Ø= 232.4 thickness 3.0mm
  - iii. O Ring ID=192.0 OD=198.8 thickness 3.4mm
  - iv. Elliptical 'O' Ring ID=125.8,Ø 226.4 OD=131.8, Ø= 232.4 thickness 3.0mm
  - v. Tooling Modification for size 3x127x228 depth 2.4mm
  - vi. Tooling Modification for twin o ring set size φ3 OD 200 & φ3.4 OD 204mm
  
- 3 Fabrication of Aluminum Head Window of size External 40x125.8x226.7mm & Internal cavity size 15x58.3x157.8mm
  
- 4 Fabrication of Aluminum vibration fixture of size 34x280x350mm PCD 100mm & 4”  
Ø11 CBR Ø20-mm on PCD 4” & 6”